

NOMENCLATURE **TAIL ROTOR BLADE** **Bell Helicopter TEXTRON**
 ONE DIVISION OF TEXTRON CANADA LITEE
 12,800 rue de l'Avant
 Mirabel, Québec J7J1R4

NO. PIÈCE/PART NUMBER **406-016-100-119**

NO. SÉRIE/SERIAL NUMBER **A-2599**

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AVERTISSEMENT: QUAND UNE COMPOSANTE AVEC UNE LIMITE DE VIE EST RETOURNÉE À BHTC/ BHTI PEU IMPORTER LA RAISON IL EST OBLIGATOIRE QUE LA COMPOSANTE SOIT ACCOMPAGNÉE PAR UN DOCUMENT HISTORIQUE DE SERVICE QUI EST VALIDE.
 NOTICE: WHEN RETURNING ANY LIMITED LIFE COMPONENT TO BHTC/BHTI FOR ANY REASON IT IS MANDATORY THAT A VALID HISTORICAL SERVICE RECORD ACCOMPANY THE COMPONENT.

DOCUMENT HISTORIQUE DE SERVICE - HISTORICAL SERVICE RECORD

DATE	DONNÉE DE POSE - INSTALLATION DATA				DONNÉE DE DÉPOSE - REMOVAL DATA			
	POSÉ SUR AÉRONEF NO.	PAR (ACTIVITÉ)	INSTALLÉ À	HRS/RIN DE LA COMPOSANTE	DÉPOSÉ À	HRS/RIN DE LA COMPOSANTE	RAISON DE LA DÉPOSE	REMOVAL
	INSTALLED ON A/C NO.	BY (ACTIVITY)	HRS D'AÉRONEF A/C HOURS A/RIN AÉRONEF	DEPUIS NEUF SINCE NEW HRS COMP. HRS RIN	HRS D'AÉRONEF A/C HOURS A/RIN AÉRONEF	DEPUIS NEUF SINCE NEW HRS COMP. HRS RIN	REASON FOR REMOVAL	
MAY 23/2000	53426	BHTC	0.0	0.0	1500.1	1500.1	REPAIR.	

DIRECTIVES TECHNIQUES ET HISTORIQUE DE RÉVISION - TECHNICAL DIRECTIVES AND HISTORY OF OVERHAUL

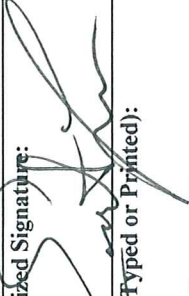
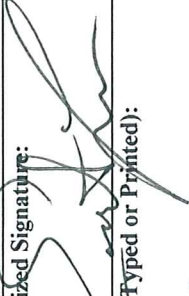
TEMPS/RIN TOTAL DE LA COMPOSANTE	DESCRIPTION DU TRAVAIL ACCOMPLI - DESCRIPTION OF WORK ACCOMPLISHED	LA SIGNATURE AFFIRME QUE LE TRAVAIL A ÉTÉ EXÉCUTÉ CONFORMÉMENT AU STANDARD DE NAVIGABILITÉ	NO. CERT. NO	DATE
242.0	C/W ASB 407-02-56 T/R blade leak check; no leaks found. W/O C02908EA	HISTORIQUE D'INSPECTION, RÉVISION, RÉPARATION ET APPLICATION DES BULLETINS TECHNIQUES, BULLETINS DE SERVICE, DIRECTIVES DE NAVIGABILITÉ, ETC.	Edwards FKFR930D	3-04-03
1500.1	A-2599 inspected and repaired per Fabrication Specification 406-947-346 Rev K, Installed Abrasion Strip IAW 01LR-043. All actions performed per BHT Specifications. Reference Work Order # 406T-2599	HISTOIRE OF INSPECTION, OVERHAUL, REPAIR AND APPLICATION OF TECHNICAL BULLETIN, SERVICE BULLETIN, AIRWORTHINESS DIRECTIVES, ETC.	RDRR134	12/6/2011
1500.1	Inspected and repaired IAW Fabrication Specification 406-947-346, Rev. K, complied with ASB407-10-92(B), ASB407-02-56, abrasion strip replaced by RBI under work order #406T-2599 (See above record entry), checked for leaks, refinished, and static balanced. W/O #502.5279, R4TR418N	REFERER AUX BULLETINS DE SERVICE D'AÉRONEF, DIRECTIVES DE NAVIGABILITÉ ET À LA SECTION 4 DU MANUEL DE MAINTENANCE APPLICABLE POUR LE TEMPS DE VIE DE LA COMPOSANTE ET DE RIN	RTI 9	1/5/2012

1. Approving National Aviation Authority/Country: FAA/UNITED STATES	2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG	3. Form Tracking Number: 5279
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4. Organization Name and Address:
Rotor-Tech International 902 E. Scotts Ave. Stockton, Ca. 95203

5. Work Order/Contract/Invoice Number 502.5279	12. Status/Work: Repaired				
6. Item: 1	7. Description: Tail Rotor Blade	8. Part Number: 406-016-100-119	9. Eligibility: * N/A	10. Quantity: 1	11. Serial/Batch Number: A-2599

13. Remarks:
 Inspected and repaired IAW BHTI Fabrication Specification. 406-947-346, Revision K.
 Pertinent details pertaining to the inspection, alterations and/or repairs are on file at this repair station under the work order number 502.5279. Repair Station # R4TR418N
 TTSN: On Condition (1,500.1) Reference Purchase Order#: 995

14. Certifies the items identified above were manufactured in conformity to: <input type="checkbox"/> Approved design data and are in condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13.	19. <input checked="" type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.
15. Authorized Signature: 	20. Authorized Signature: 
16. Approval/Authorization No.:	21. Approval/Certificate No.: R4TR418N
17. Name (Typed or Printed):	22. Name (Typed or Printed): Ernesto Luna
18. Date:	23. Date (mm/dd/yy): 1/5/2012

User/Installer Responsibilities
 It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly.
 Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1.
 Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.



Bell Helicopter Textron Inc. Broussard
580-A St. Etienne Rd.
Broussard, LA 70518
Phone: 337-839-2119 Fax: 337-839-2122
Email: arobin@bellhelicopter.textron.com

PACKING LIST

Date: Tuesday, December 06, 2011

From: Bell Helicopter Textron
580 St. Etienne Road
Broussard, LA 70518
To: Rotor - Tech International
902 E. Scotts Ave.
Stockton CA 95203
Attn: Cecilia Stitt (209-546-0380)

Shipping Information

Qty	Description	Part #	Serial #	PO #
1	Tail Rotor Blade	406-016-100-119	A-2599	4978

Shipped - FedEx Standard Overnight
Tracking # - 795480488121

Commerce Department - 15 CFR 758.6:

“These commodities, technology or software were exported from the United States in accordance with the Export Administration Regulations. Diversion contrary to U.S. law prohibited.”

Bell Helicopter Textron Inc.
580 St. Etienne Rd. Suite A Broussard, LA 70518
Repair Station Number: R8DR713Y

Maintenance Work Order Release

Customer: Rotor Tech

Part Number: 406-016-100-119

Main Rotor: _____ Tail Rotor: X

Serial Number: A-2599


Blade T.T: 1500.1

Work Order Number: 406T-2599

Work Performed: Inspected and Repaired per Fabrication Specification 406-947-346 Rev K, Installed Abrasion Strip IAW 01LR-043. All actions performed per BHT Specifications. Reference Work Order # 406T-2599

This is to certify that the repair action described was carried out by BHTI in accordance with Bell technical data. No additional inspections or work was performed. This blade may require additional inspections or repairs prior to return to service.

On behalf of Bell Helicopter Textron Inc.

John Robichaux
Signed: 

Date: 12/6/2011